

D3280-1 FLOOR PROTECTOR

UNDER REVIEW

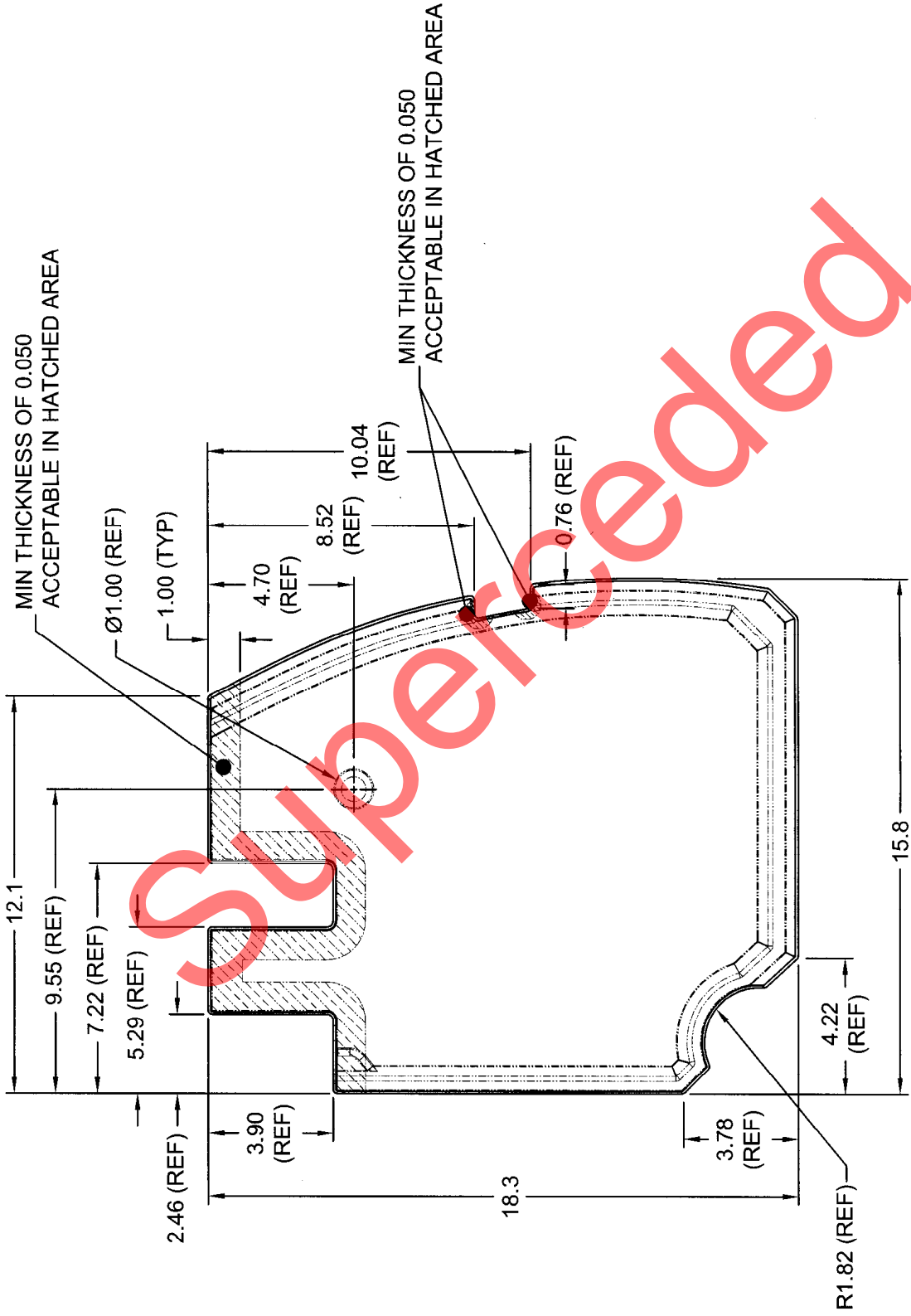
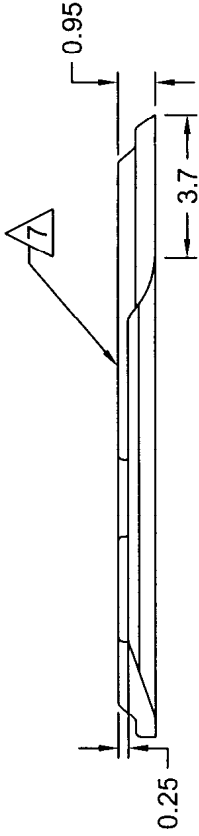
03-03-14  
CHANGE THICKNESS  
TO 0.093

RELEASED  
07-11-06

D3280-1 NOTES:

- 1) THERMOFORM WITH MOLD D3280-1T1 PER DART QSI 022; TRIM AS SHOWN  
MINIMUM THICKNESS AFTER FORMING: 0.080" EXCEPT WHERE INDICATED
- 2) MATERIAL: LEXAN F6006, BLACK No. 701, 0.125" THICK  
(REF DART SPEC MLEXS.125-F6006-02)
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3280-1" ON SMOOTH SIDE OF PART USING WHITE PAINT MARKER
- 8) WEIGHT: 1 lb

C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.12
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN	9P		
DRAWN	CE		
CHECKED	PA		
MFG. APPR.	KL		
APPROVED	TH		
DE APPR.	TH		
DATE	07.10.12		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. REV. C			
D3280 SHEET 1 OF 2			
TITLE SCALE			
FLOOR PROTECTOR NTS			
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D3280-3 FLOOR PROTECTOR

UNDER REVIEW

08-03-14  
CHANGE THICKNESS  
TO 0.093

RELEASED  
07-11-06

D3280-3 NOTES:

- 1) THERMOFORM WITH MOLD D3280-3T1 PER DART QSI 022; TRIM AS SHOWN
- 2) MATERIAL: LEXAN F6006, BLACK No. 701, 0.125" THICK (REF DART SPEC MLEXS.125-F6006-02)
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D3280-3" ON SMOOTH SIDE OF PART USING WHITE PAINT MARKER
- 8) WEIGHT: 1 lb

DESIGN	g1	DART AEROSPACE LTD
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA
CHECKED	PA	DRAWING NO.
MFG. APPR.	PA	D3280
APPROVED	PA	TITLE
DE APPR.	PA	FLOOR PROTECTOR
DATE	07.10.12	SCALE
		NTS

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